



OCEAN RENEWABLE ENERGY CONFERENCE
SEPTEMBER 19, 2018

PELASTAR TLP TECHNOLOGY UPDATE

GLOSTEN INTRODUCTION

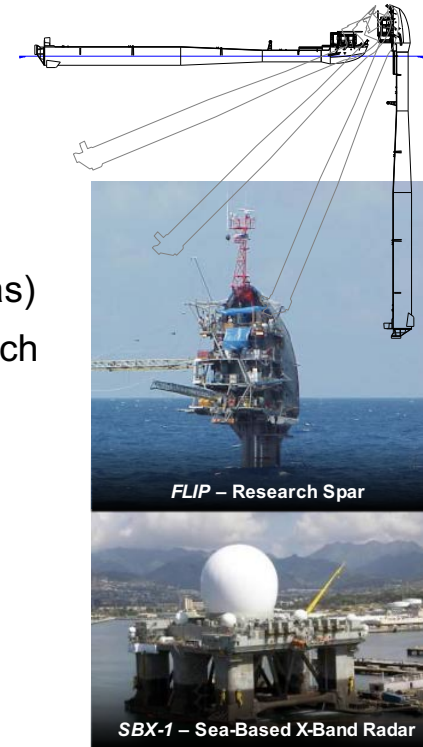
Summary:

- Established 1958
- 100 Employees
- Offices in Seattle, Boston, and New Bedford
- Naval Architecture, Marine Engineering and Ocean Engineering

Complete Vessel and Platform Design: Concept to Production Detailing

Business Sectors:

- Marine Construction
- Marine Energy (Oil & Gas)
- Oceanographic Research Vessels
- Ferries
- Aerospace and Special Projects
- Marine Renewable Energy and **PelaStar**



MV Delta Mariner – Delta IV Transport



Lake Coeur d'Alene - Floating Golf Green



Olmsted Lock Construction – Heavy Lift Platform

PELASTAR TECHNOLOGY OVERVIEW

- PelaStar is the most technically-advanced FOWT TLP
- Centralized buoyancy, 5-arm, synthetic tendon design is optimal, cost-effective, and robust
- Received more 3rd party review than any other TLP concept
- Lowest utility scale cost of energy among all floating solutions
- Full-scale technology demonstration is our next step

***Engineered for optimized deep-water
commercial cost of energy***



ADVANCED TENDON TECHNOLOGY

Synthetic Cable Tendons solve many of the traditional TLP mooring and installation challenges

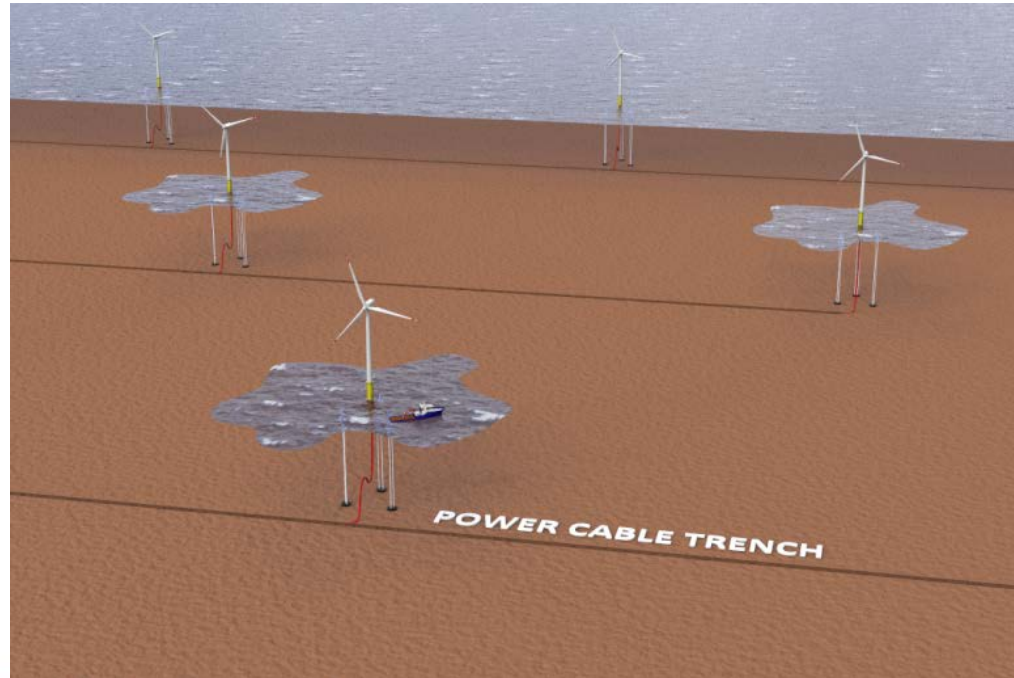
- Minimize need to adjust tendon tensions to balance uneven loads at installation.
- Neutral buoyancy reduces overall system mass
- Tolerate slack-line events in extreme conditions.



MOORING AND ANCHORING

PelaStar TLP

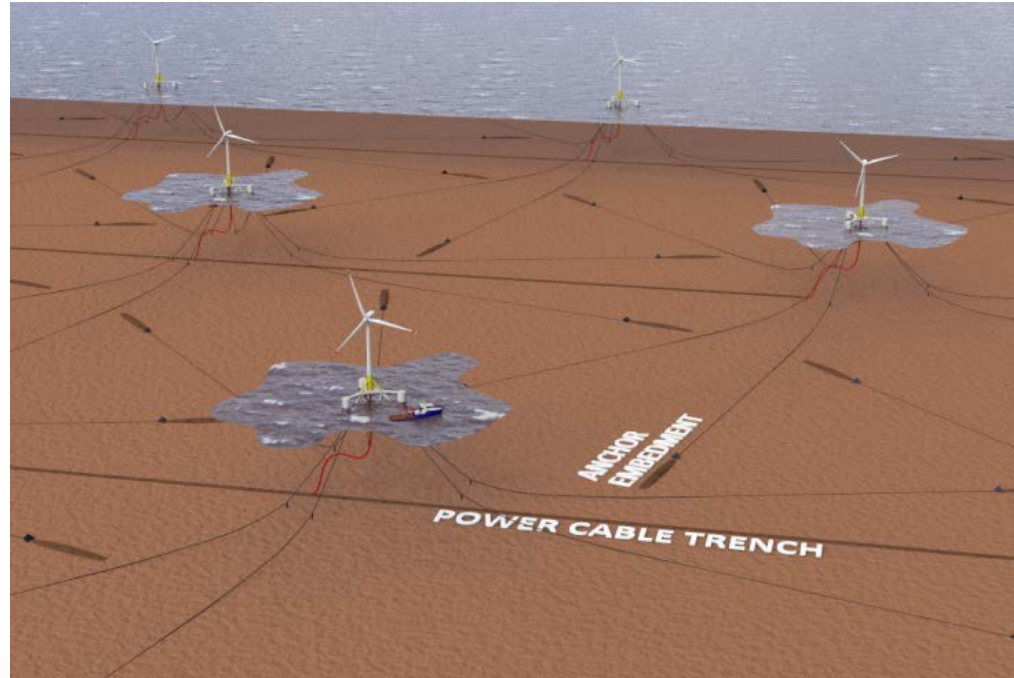
- Vertical Tendons
- Compact footprint
- Minimal impact on benthic ecology
- Minimal impact on fishing



MOORING AND ANCHORING

Catenary Spread Moorings

- Extensive footprint
- Significant seabed impact



ETI DEMO PROJECT FEED STUDY TEAM



Glosten

Engineering,
Integration, Cost and
Management

Shipyard/
Fabricator

*Various – to suit
supply chain
requirements*



ALSTOM

The Alstom Haliade
150, 6MW turbine is the
first turbine to be
integrated with the
PelaStar foundation

Tendon Fibre
Technology



Tendon Fabricator

FIBREMax



Operations and
Maintenance (O&M)

Turbine Assembly
and Platform
Installation



Anchor Fab and
Installation

Project Certification



THE TECHNOLOGY SOLUTION

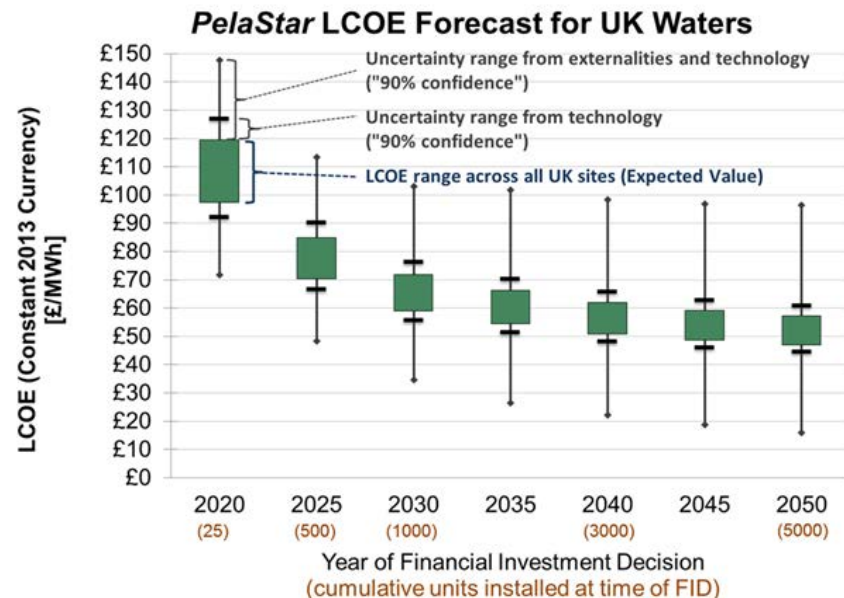
- TRL 5: Engineering-intensive FEED-level design with 6.0 MW turbine
- DNV GL approved Basis of Design and has reviewed the FEED-level design.
- 1:50 scale model tests performed with software validation reviewed and studied by DNV GL. Results co-published with DNV GL.
- Program total of USD 12 mil
 - USD 9 mil in engineering hours.



PELSTAR COST

Optimized for low commercial LCOE: PelaStar has the lowest primary steel weight for material and construction costs.

- Full cost analysis is available
- Recent reductions in bottom-fixed costs will transfer to floating wind and lower the floating wind baseline cost estimates further



2015 forecast – Updates will reflect current industry progress and wind farm development timescales.

TECHNOLOGY DEVELOPMENT PARTNERNS



Turbine Controls



Tendon Technology

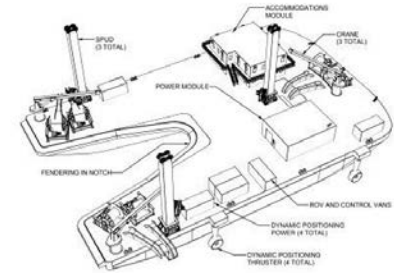
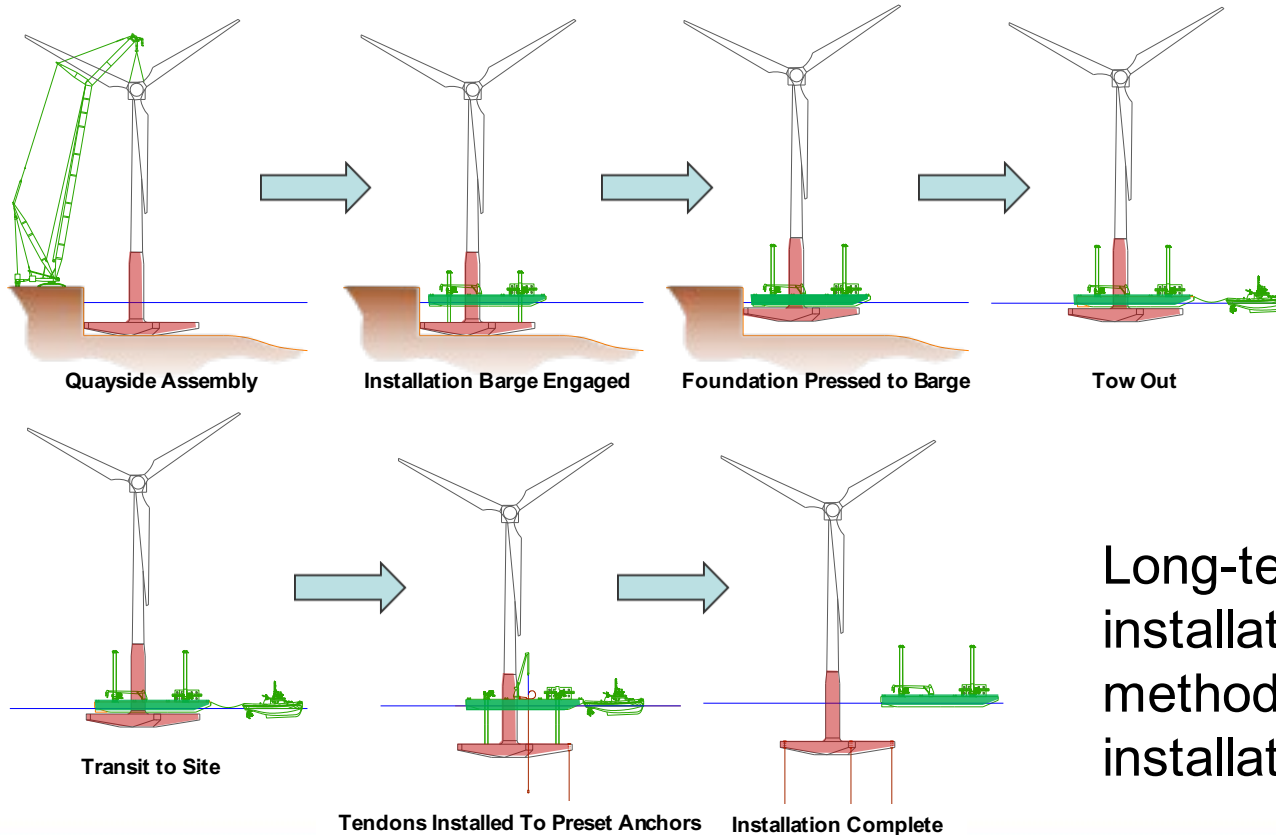


Coupled Analysis



INDUSTRIALIZED INSTALLATION METHOD

UK Patent Awarded – US Patent Imminent



PelaStar Support Barge

Long-term utility-scale installation and deployment method utilizes a dedicated installation barge.

NEW CLASS OF INSTALLATION VESSELS

- DEME/GeoSea
ORION
 - 3,000mt lift at 50m reach
 - 1,500mt lift on aux hook with 800mt heave compensation and 170m hook height
- Designed to transport and install next gen turbines
- Deep water floating lifts with no jack-up legs



LOADOUT: TURBINE/TOWER AND FOUNDATION

- Tow Foundation from fab yard to assembly site
- Bottom tower segment installed on Foundation with turbine equipment and pre-Commissioned
- Quayside assembly of turbine and blades on upper tower segments
- Orion lifts Turbine Assembly and Foundation onboard
- Transit to Site



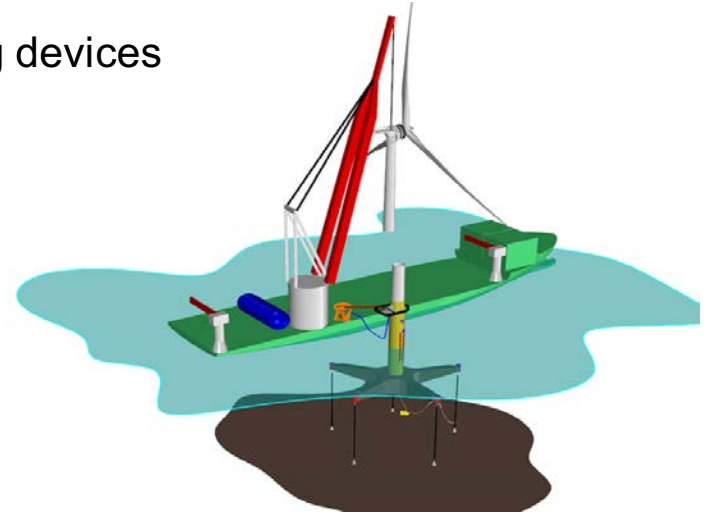
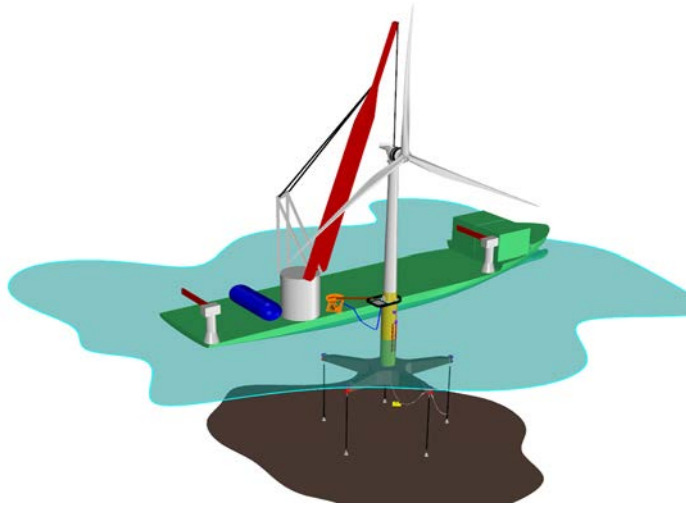
INSTALL FOUNDATION

- Foundation ballasted and lowered to tendon installation draft
- Tendons connected
- De-ballasted After Tendons Connected
- Tendon tensions verified
- Crane hook released
- Cleared Safe for boarding



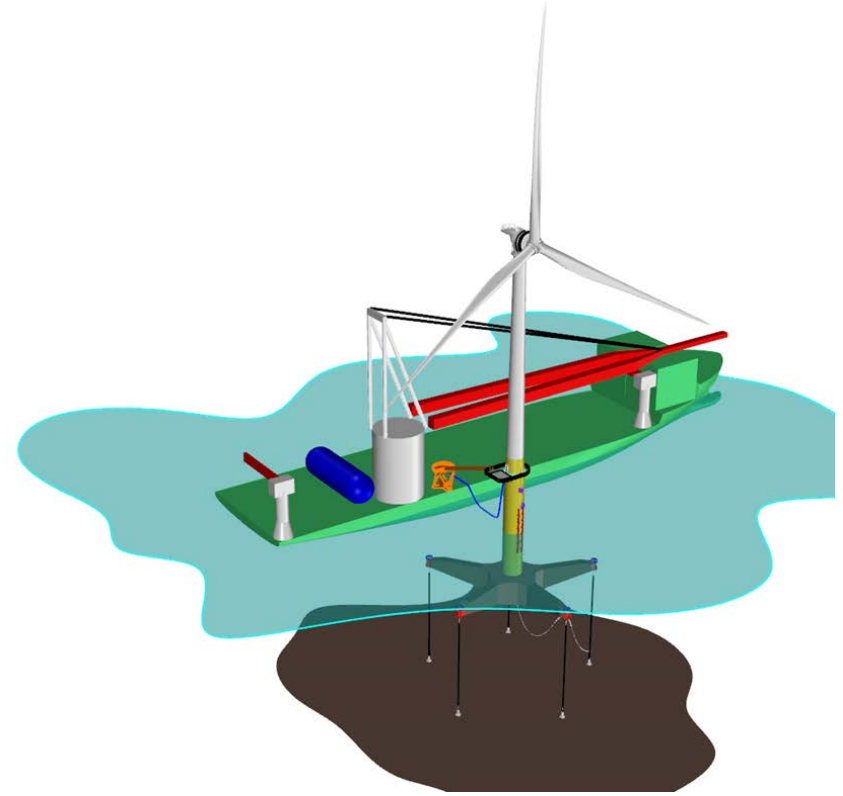
INSTALL TURBINE / UPPER TOWER

- Pick Weight: 700 MT, with Heave Compensation
- Secure at Connection Joint with temporary latching devices
- Release Crane Hook

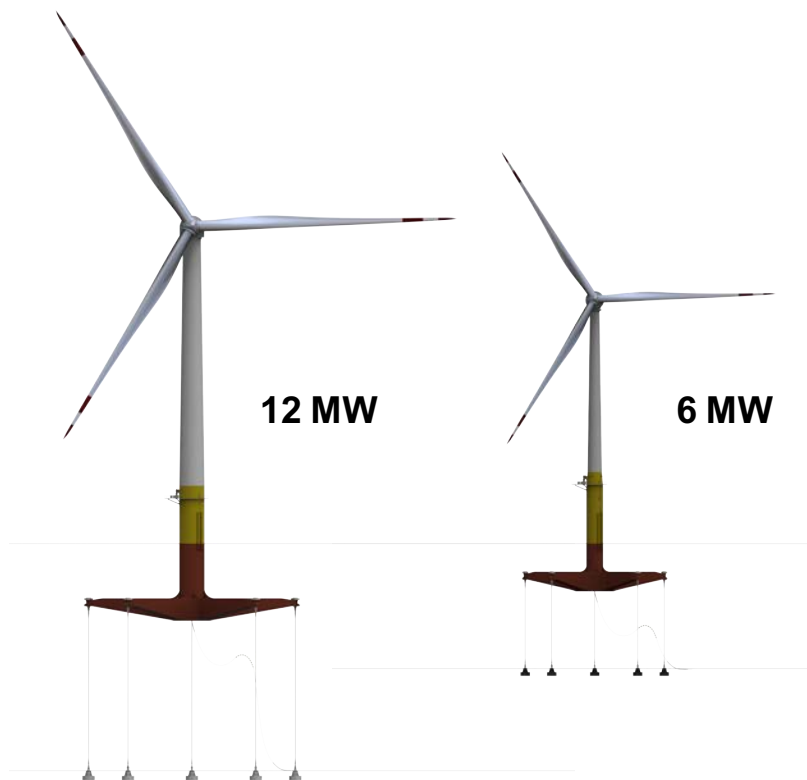


COMPLETE INSTALLATION

- Complete permanent connection between the tower and Foundation
- Orion leaves: Estimated time on site: ~24hrs
- Final Commissioning and startup completed by wind farm support vessel



PELASTAR: 6 MW, 12MW



	<u>12MW</u>	<u>6MW</u>
Min Water Depth:	100m	60m
Rotor Dia:	220m	150m
Hub Height _{abv. LAT} :	137m	108m
Tower Wt:	1,350mt	450mt
Column Diameter	10.5m	7m



Glosten

The PelaStar Team:

Bill Hurley

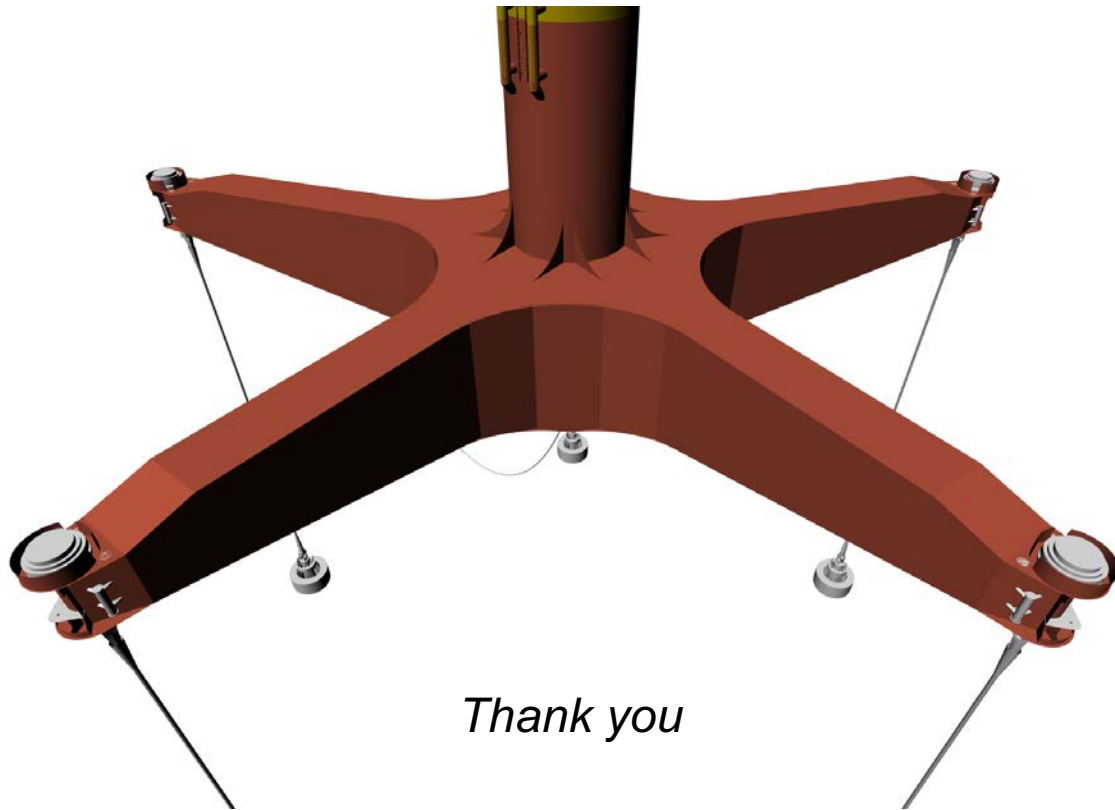
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Thank you