



Case Study Serial Delivery From the O&G Industry: Application to Marine Renewables

OREC 2018
Portland, Oregon

Mott MacDonald



Full-service multi-discipline engineering

- 16,000+ Staff
- 150 Countries

OFFSHORE WIND, **MARINE RENEWABLES**



PORTS, COASTAL, **NAVIGATION**



Offshore Wind - Global **Engineering & Advisory** services over 20+ years

Capewind

Block Island

Fishermen's Energy

Deux Cotes

Fecamp & Saint-

Nazaire

Nordergrűnde

Gemini

Westermeerwinds

Rampion

Walney

East Anglia

Neart na Gioathe

Robin Rigg

Ormonde

Thanet

Beatrice

Barrow

Gwynt Y Mor

London Array

Race Bank & Docking

Shoal

Lynn & Inner Dowsing &

Links

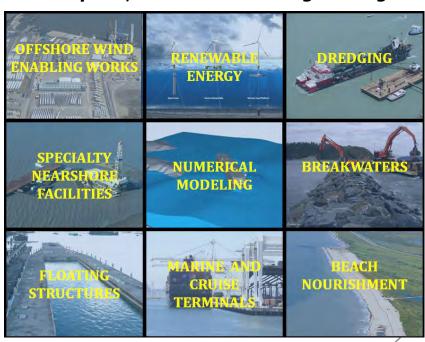
Moray

Egmond aan Zee

Thornton Bank I, II & III

Princes Amalia / Q7

Worldwide experience and strong technical skills in coastal, marine, ports, and waterfront engineering



Serial Delivery

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- BOEM (2016-011):
 - Requirements &
 Capabilities of
 Offshore Floating
 Wind and MHK Ports
- O&G Sealift
 - Project feasibility/planning
 - Risk of downtime/delivery schedule is assessed

Ocean Conditions	Quayside Fabrication and Assembly
Towing of assembled units	Navigation Constraints





Odoptu Stage II: US/Korea to Piltun Bay



Modules – 2600 Tons







Entrance Conditions





WAVES, WIND, TIDAL CURRENTS, SHOALS, SEDIMENT MIGRATION, FOG

Key Challenges

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- No dredging permitted
- High energy wave regime
- Highly dynamic sediment transport
- Regulatory (Russian)
- Many other (not presented)



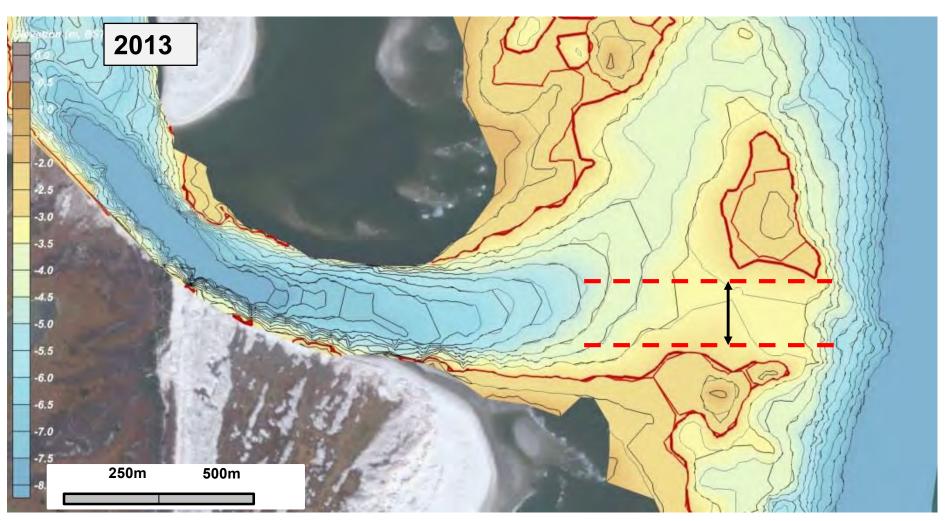




Feasibility Assessment



Under keel Clearance: <1meter



Question: Is safe navigation feasible considering channel geometry and dynamics?

Waterway Operability Question

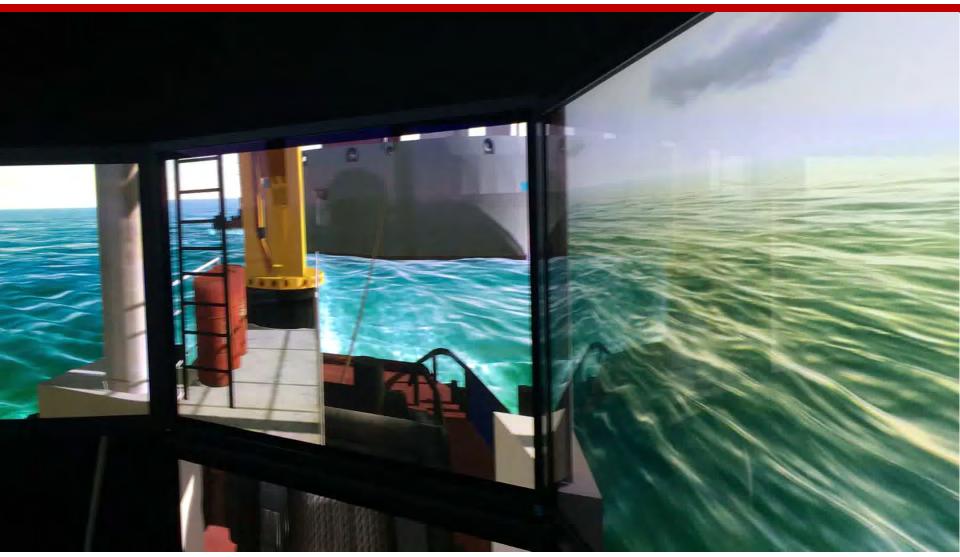


Determine probability of all units delivered in one year (2016)

(4 years before delivery)

Full Bridge Simulation

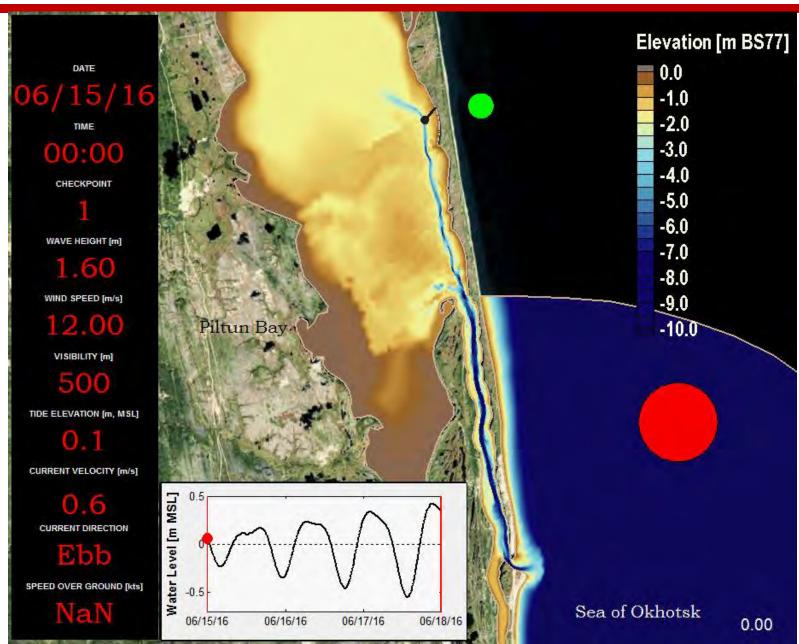




Note: Simulations conducted at Pacific Maritime Institute with inputs from advanced numerical wave and current modeling tools developed by MM. Common in industry for specialty marine operations.

Operability Visualization (x10,000)

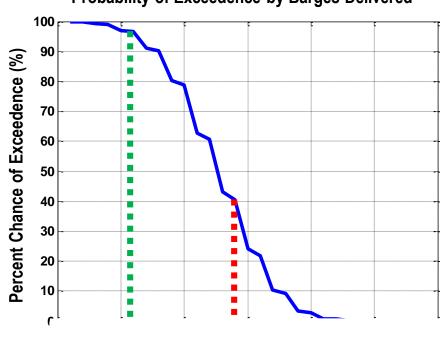




Barges Required	% Chance of Successful Delivery
Confidential XX	40%
Confidential XX	97%



Probability of Exceedence by Barges Delivered



2 Delivery Seasons Selected (2016, 2017)

Barges Delivered

XX-Deliveries

XX-Deliveries



Similarities:

- Complex, high-value project
- Tide-dependent navigation
- High-energy natural system
- New use of waterway with complex site conditions
- Lessons Learned:
 - Properly re-construct physical conditions
 - Development and use of the right engineering tools/models critical to success
 - Evaluate risk and communicate risk to owner, and make right decision about schedule

Questions?



